



*One common feature with all  
major pharma and beverage packaging*



[www.alutop.in](http://www.alutop.in)



What keeps medicines potent, prevents beverages from spilling, and ensures that what your customer picks up is the original item?



The answer—**Pilfer proof closures**



This little piece of engineering is what seals in and protects the contents of bottled goods, from pharmaceutical products to beverages. It is your assurance that your product reaches the final consumer intact.

### Small is Powerful

Alutop, as the name suggests, is in the business of manufacturing pilfer-proof aluminium closures. We understand the powerful implications of these small components that we manufacture and their significance to protecting and preserving your products.



### Manufacturing Facility

Established in 1990, Alutop has made a name for itself in the industry, extending value added services to a broad spectrum of end users across the pharmaceutical, food and beverage industries.

We set up our first manufacturing facility in the Peenya Industrial Estate, Bangalore, one of the fastest growing cities of the world. As the market for our aluminium closures expanded, we decided to set up our second production unit, with an in-house metal sheet printing facility, about 70 km from Bangalore, on NH4, the Bangalore–Mumbai highway. Both the facilities have been established in Government approved and developed industrial estates.

### Production Capacity

Our manufacturing units are well equipped to produce 5 million closures per day, in sizes varying from 20 mm to 53 mm. We also have the capacity to print and process 10 tons of aluminium sheets in a single day. This enables us to directly meet our customers’ requirements of printed aluminium sheets, in accordance with their designs and specifications.



## A Peek into the Manufacturing Process

The manufacture of these pilfer-proof aluminium caps begins with the cutting of jumbo coils into desired sizes. These cut sheets pass through various processes like washing, coating and drying before they are ready to be printed with the customer's unique brand colours and messages. The printing process is carried out using highly sophisticated offset metal printing machinery. Next, the printed sheets are varnished and dried in travelling ovens, under a controlled environment. The entire process is closely supervised, monitored and recorded by our highly skilled and trained production and quality control personnel.

After this, the printed sheets are passed through gang slitters and prepared for the punching operation using high-speed power presses equipped with precision dies. The punched shells go through multi-head knurling and wading machinery, where these caps finally take their finished form. The finished caps are counted electronically, packed in desired quantities and made ready for dispatch.



## An Emphasis on Quality at every stage

At Alutop our customer service policy is founded on one premise—a **relentless focus on quality**.

Our quality policy can be summarised as follows:

- to supply products which are customer-specific and cost effective
- to remain responsive towards customers, suppliers and employees
- to consistently meet a globally accepted standard of Quality Management

In keeping with the important role that this tiny primary packaging component plays in packaging and preservation, its production takes place in a clean and dust-free environment, to prevent any chance of contamination during handling. In addition, the entire production process is carried out, monitored, measured and recorded as per documented procedures.

Alutop has been committed to a Quality Management System, as per ISO 9001–2008 standards, since 2004.





## A Business Grown On Goodwill

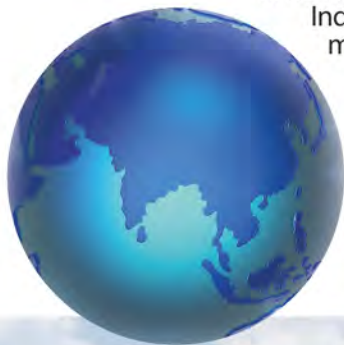
With a steadily increasing base of over a hundred customers in India and abroad, Alutop has seen a record success. We are happy to note that this is a reflection of the goodwill and acceptance that we enjoy in this quality conscious industry. Some of our valued customers include:

- Apex Laboratories Pvt. Ltd., Chennai
- Allied Blenders & Distillers Pvt. Ltd., Mumbai
- Dr Reddy's Laboratories Ltd., Hyderabad
- GlaxoSmithKline Pharmaceuticals Ltd., Mumbai
- Johnson & Johnson Consumer Ltd., Mumbai
- Kemwell Biopharma Pvt. Ltd., Bangalore
- Meyer Organics Pvt. Ltd., Mumbai
- Reckitt Benckiser India Ltd., Mysore
- TTK Healthcare Ltd., Chennai
- Unistil Alcoblends Pvt. Ltd., Bangalore



## Expanding Across the Shores

After consolidating our growth in India, Alutop is expanding its market overseas. Our range of products – both pilfer proof caps and printed aluminium sheets, are regularly exported to many customers based in South East Asia, Africa, and the Middle East.



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